

Auditing Test Report

Test Report No.:SA13-4043/35

Date: 26/01/2023

Client

Saudi Vitrified Clay Pipe Co.

P.O. Box 6415

Riyadh 11442

Kingdom of Saudi Arabia

Sampling Date: 22/01/2023

Test Date: 23/01/2023

Auditing Purpose:

Testing of Vitrified Clay Pipes jointed by system C according to EN 295-1:2013

Size Description:

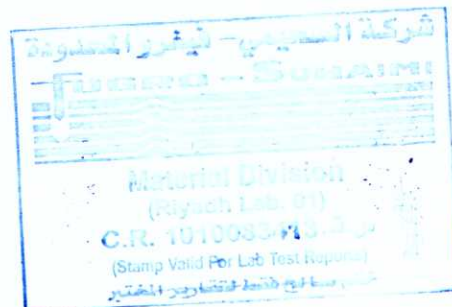
Nominal Size: DN 500 * 2000 mm
Jointing System: System C
Class: 160

Description of Sampling

Samples were collected randomly from the stock at the client's manufacturing works in Riyadh (Kingdom of Saudi Arabia) by the agent of the Suhaimi - Fugro

Underlying specification /description of the tests

EN 295-1:2013	"Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings & joints"
GSO EN 295-1:2008	"Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings & joints"
EN 295-2:2013	"Vitrified clay pipe systems for drains and sewers - Part 2: Evaluation of conformity and sampling"
EN 295-3:2012	"Vitrified clay pipe systems for drains and sewers - Part 3: Test Methods"



Test Results of DN 500 ES

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	Test Type		Unit	Sample 1	Sample 2	Sample 3	Req.	Result
	Pipes	Marking (visual Inspection)		-	✓	✓	✓	✓
Crushing Strength		KN/m	95	99	110	≥ 80	✓	
Internal Barrel Diameter "D1"		mm	505	501	502	≥ 487	✓	
Length		mm	2010	2005	2010	2000 ^{+4%} _{-1%}	✓	
Water Tightness		L/m ²	0.03	0.02	0.02	≤ 0.04	✓	
Deviation from Straightness		mm	0.5	0.3	0.3	< 3.0	✓	
Squareness of Ends		Socket	mm	4.2	4.4	4.5	< 10.0	✓
		Spigot	mm	4.3	4.5	4.7		
Airtightness		mm	20	20	22	Drops ≤ 25	✓	
Chemical Resistance		%	0.19	0.19	0.17	0.10-0.25%	✓	
Water Absorption		%	4.9	4.7	4.7	≤ 6 %	✓	
Joint Assembly	Joint Interchangeability (D4)		mm	637.4	637.3	637.4	637 ± 0.5	✓
	Watertightness under Angular Deflection		0.5 bar	No leak, Deflection applied is 30 mm/m for 5 min.			No visible leakage	✓
	Watertightness under Shear		0.5 bar	No leak, Shear force applied is 12.5 KN for 15 min.			No visible leakage	✓
	Continuity of Invert		mm	4.1	4.3	4.2	≤ 5.0	✓

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